

1st Re-issue

BRAKES

Data S75

AIR/HYDRAULIC SYSTEM

		Nm	lbf.ft.
Front brake cylinders	Large retaining setscrew	56	42
	Small retaining setscrews	31	23
Rear brake cylinder	7.4	5.4
Setscrews			
Rear brake assembly	locknut	7.9	5.8
Adjuster lever			
Park brake	expander locknut	7.9	5.8
Spring brake actuator	7	5
Cylinder setscrews			
Master cylinder	to tandem actuator	29	21.5
Compressor Cylinder head	nuts	14	10
Connecting	rod nuts	5	4