

## Brake Torque Settings

### TIGHTENING TORQUES

	Nm	lbf. ft.
<b>I HANDBRAKE (Vac/hyd)</b>		
I Cable locknut to fork	24	<b>18</b>
Cable clips and brackets	9,5	7
Cable abutment bracket	26	19
Lever pivot bolt	57	42
Pivot bracket to floor	26	19
Relay lever to handbrake lever	<b>48</b>	35
Switch bracket to abutment	<b>26</b>	19
Compensator link pin nut	<b>41</b>	30
Compensator bracket to axle	<b>48</b>	35
Compensator pivot pin nut	106	78
LOAD SENSING VALVE L.S.V. bracket to frame	57	42
L.S.V. to bracket	57	42
Clamping block bolt	15	11
<b>MASTER CYLINDER AND SERVO (Vac/hyd)</b> Vaster cylinder to servo	<b>24</b>	<b>18</b>
Servo to bulkhead	12	9
Adaptor to servo	20	15
<b>II BRAKE ASSEMBLIES (Vac/hyd)</b> ,Back plate to rear axle	112	83
Backplate to stub axle <b>M10</b>	57	42
<b>M14</b>	149	<b>110</b>
<b>Front wheel</b> cylinders to <b>backplate 282 mm (11 inch)</b> brake-cap screw	15	11
-setscrew	<b>12</b>	9
<b>330 mm (13 inch)</b> brake-small setscrew	<b>30,5</b>	22.5
-large setscrew	<b>68</b>	50
<b>Rear wheel cylinders</b> to backplate	<b>15</b>	11
<b>Anchor pin nut (rear brakes)</b>	<b>31</b>	23
<b>PIPES AND HOSES</b> Hoses to brackets and pipes	12	9
Hose brackets to frame	26	19
Pipe nuts M10 ( <b>male</b> )	<b>10</b>	7.5
<b>Pipe nuts</b> all others	<b>12</b>	9