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**TRUCK UTILITY HEAVY (TUH), 4x4,
REYNOLDS BOUGHTON - ALL VARIANTS**

**INSPECTION STANDARD PART 1
COMPLETE EQUIPMENT**

This publication contains information covering the
requirements of Category 5-3 at
information levels 2 and 3

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Amdt No	Incorporated By (Signature)	Date	Amdt No	Incorporated By (Signature)	Date
1			32		
2			33		
3			34		
4			35		
5			36		
6			37		
7			38		
8			39		
9			40		
10			41		
11			42		
12			43		
13			44		
14			45		
15			46		
16			47		
17			48		
18			49		
19			50		
20			51		
21			52		
22			53		
23			54		
24			55		
25			56		
26			57		
27			58		
28			59		
29			60		
30			61		
31			62		

CONTENTS

PRELIMINARY MATERIAL	Page
Front cover (title page)	(i)
Conditions of release	(ii)
Amendment record	(iii)/(iv)
Contents (this list)	(v)/(vi)
Preface	(v)/(vi)

Para

	INSPECTION STANDARD PART 1
1	Equipment identity
2	Introduction
5	Index to schedule
6	Schedule

PREFACE

- 1 Amendments are identified by marginal side lining.
- 2 Comments on this publication are to be forwarded in accordance with AESP 0100-P-011-013 to Vehicles and Weapons Branch REME, Chobham Lane, Chertsey, Surrey KT16 OEE.

INSPECTION STANDARD PART 1

EQUIPMENT IDENTITY

- 1 This standard covers the following equipment:
 - 1.1 Truck Utility Heavy (TUH), 4x4, Reynolds Boughton (All Variants).

INTRODUCTION

- 2 This publication details the Acceptable Quality Levels (AQL) for the complete equipment, to meet the quality standards of levels 2 and 3.
- 3 It is to be applied in conjunction with the general principles contained in Chap 150 of EMER T&M, A 028.
- 4 The following abbreviations are used H = High L = Low.

INDEX TO SCHEDULE

- 5 The main breakdown of inspection and testing of the complete equipment is as follows:

Serial

- 1 Engine
- 2 Gearbox
- 3 Front axle
- 4 Rear axle
- 5 Steering
- 6 Brakes
- 7 Suspension
- 8 Roller brake test
- 9 Road test

SCHEDULE

6

Serial	Detail	Acceptable Quality Level (AQL)		Remarks
		Level 2	Level 3	
(1)	(2)	(3)	(4)	(5)
1	ENGINE			
	1.1 Compression pressure at starter cranking speed, normal operating temperature all injectors removed.	L 22.8 bar	H 33.1 bar L 25.5 bar	
	1.2 Maximum variation between cylinders.		2.1 bar	
	1.3 Fan belt adjustment remaining, belts at correct tension.	L 19 mm	H 102 mm L 25.4 mm	Measured at slot of alternator bracket.
	1.4 Hydraulic pump belt adjustment remaining, belt at correct tension.	L 44.5 mm	H 102 mm L 51 mm	Measured at slot of pump bracket.
	1.5 Rock at tip of fan blades.		N/A See remarks	Viscous fan fitted.
	1.6 Engine, hot to idle smoothly at (rev/min).		H 700 L 650	
	1.7 Maximum governed speed at full load (rev/min).		2600	Maximum no-load speed 2960 rev/min.
	1.8 Lubricating oil pressure, hot at 2000 rev/min.		H 4.69 bar L 2.76 bar	Minimum of 2.76 bar required at 2000 rev/min for piston cooling jets).
	1.9 Coolant temperature (max).		95°C	
2	GEARBOX			
	2.1 Backlash measured at rim of output flange.		H 12.7 mm L 4 mm	Top gear engaged. (continued)

Serial	Detail	Acceptable Quality Level (AQL)		Remarks
		Level 2	Level 3	
(1)	(2)	(3)	(4)	(5)
3	2.2 Lift at output flange.	H 1.5 mm L Zero		
	FRONT AXLE			
	3.1 Hub end float	H 0.15 mm L 0.05 mm		
4	3.2 Lift at input flange.	H 1.5 mm L Zero		
	3.3 Backlash at wheel input held.	H 75 mm L 50 mm		
	REAR AXLE			
	4.1 Hub end float	H 0.25 mm L 0.025 mm		
5	4.2 Lift at input flange.	H 1.5 mm L Zero		
	4.3 Backlash at wheel input held.	H 75 mm L 50 mm		
	STEERING			
	5.1 Toe out	4.7 ± 1 mm		
6	5.2 Turning circle	H 16 metres L 15 metres		Measured at wheel rim. Steering stops set to allow 31 degrees from straight ahead to full lock.
	5.3 Free play, measured at steering wheel rim.	H 12.7 mm L 6.35 mm		
	BRAKES			
	6.1 Pedal free play.	H 19 mm L 13 mm		(continued)

Serial	Detail	Acceptable Quality Level (AQL)		Remarks
		Level 2	Level 3	
(1)	(2)	(3)	(4)	(5)
7	SUSPENSION			
	7.1 Front spring deflection unladen.		H 75 mm L 50 mm	
	7.2 Rear spring deflection unladen		H 150 mm L 130 mm	
8	ROLLER BRAKE TEST			
	8.1 Service brake.		H 75 % L 55%	Unladen Weight of vehicle (tonnes)
	8.2 Parking brake		H 35% L 20%	F/Axle 2.24 R/Axle 1.28 TOTAL 3.52
9	ROAD TEST			
	9.1 Oil consumption	0.4% of fuel consumption	0.5% of fuel consumption	
	9.2 Time to accelerate from 20 to 40 mile/h in top gear. (32 to 64 km/h)		Not more than 20 s	Level road unladen.
	9.3 Braking efficiency by Tapley Meter		H 90% L 70%	
	9.4 Distance to pull up from 20 mile/h. (32 km/h)		H 8 metres L 5.5 metres	Unladen
	9.6 Handbrake to hold on a gradient of:		16% (1 in 6.25)	In either direction.