
Power steering pump

24B

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24B-01 To remove and to fit 24B.02

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To remove and to fit

24B-01

To remove

- 1 Disconnect the connections at the power steering pump and fit covers to the openings.
- 2 Release the setscrews and remove the pump. If the pump is fitted to the rear of the compressor, ensure that the drive coupling is not lost.

To fit

- 1 Renew the "O" ring and lubricate it with clean engine lubricating oil.
- 2 Check the drive coupling or the gear for wear or for damage. Renew it, if necessary.
- 3 If necessary, fit the drive coupling to the end of the compressor shaft and turn the pump shaft to align the drive with the coupling. Fit the pump to the compressor and tighten the setscrews.
- 4 Remove the covers from the openings and connect the connections.