



## CE30 RETARDER

It is recommended that the propshafts are dropped to permit inspection of the main rotor central bolt and the rotor/flange bolts and nuts at service intervals of 25,000 kms.

If, during normal service inspections, the Axial or Radial play, or air gaps are out of tolerance, disconnect the propshafts from the retarder and check the following:-

Condition of Retarder for physical damage
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Central Rotor Bolt torque and condition of tab washer
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No Rotor/Flange fixing bolt hole elongation has occurred
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Rotor/Flange bolts and nuts torque
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Condition of bearings and splines
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Condition of air-gap shims
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## CC50 - CC80 RETARDERS

Should there be abnormal Axial/Radial play or air gap out of tolerance, disconnect the propshafts from retarder and check the following:-

Condition of Retarder for physical damage
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End shaft nut torque
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No Rotor/Flange fixing bolt hole elongation has occurred
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Rotor/Flange bolts torque
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Condition of bearings and splines
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Condition of air-gap shims
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