

DATA

CARBURETTORS

Make	Solex
Type	F34 BICMA 113
Choke tube	27
Secondary venturi	3,2 with ball
Main jet	137.5
Air correction jet	180
Econostat fuel	80
Idling fuel jet	41 (with damper)
Idling air jet	150
Progression holes	110—110—95
Pump injector	45
Pump stroke	4mm (.16 in)
Float needle	1,5
Throttle Butterfly opening at starting	160 ± 5
Constant CO	
Air bleed	5mm (.2 in)
Fuel calibration	30
Emulsion aerator	180
Deceleration device	
Fuel calibration	50
Emulsion aerator	1,4mm dia. (.05 in)
Diameter of hole in choke butterfly	3mm. (.12 in)
Idle speed (rpm)	950
Fast idle speed (rpm)	1600
Make	Holley
Type	R 8360A
Bore	42.9mm (1—11/16 in)
Venturi	32.5mm (1—9/32 in)
Main metering jet	No. 643
Adjustments	
Accelerator pump	59.2mm (2—21/64 in)
Dry float setting ± .8 mm (1/32 in)	1.2mm (3/64 in)
Vacuum kick	2.8mm (.11 in)
Fast idle cam position	2.03mm (.08 in)
Choke unloader	6.4mm (.25 in)
Idle speed (rpm)	800
Fast idle speed (rpm) after 500 miles	1600