

TIGHTENING TORQUES

	Nm	lbf.ft.
240 mm (9½ in) Clutch-housing to flywheel	24	18
280 mm (11 in) Clutch-housing to flywheel	41	30
Pivot block to housing setscrew	26	19
Pedal stop locknuts	26	19
Clutch pedal pivot bolt	26	19
Pedal support bracket to bulkhead	26	19
Master cylinder to mounting bracket	26	19
Mounting bracket to bulkhead	26	19
Stop light switch bracket to pedal bracket	26	19
Slave cylinder to bell housing	57	42

DATA

CLUTCH ASSEMBLY

Type	Diaphragm
Model	
Petrol Engine L3	Borg and Beck 240DS 9½ in. Diameter
Petrol Engine M2	Borg and Beck 280DS 11 in. Diameter
Diesel Engine U1	Borg and Beck 280DS 11 in. Diameter
Diesel Engine Z2	Borg and Beck 280DS 11 in. Diameter

MASTER CYLINDER

Bore diameter	19.2 mm (¾ in.)
Stroke	30.5 mm (1.2 in.) minimum

SLAVE CYLINDER

Bore diameter	23.8 mm (15/16 in.)
Stroke	50.9 mm (2 in.) minimum