

SPECIAL TOOLS**Tool No.****Description**

18G 191 N

Mainshaft and layshaft preload adaptor

18G 47 BE

Mainshaft front bearing cone remover

18G 134 DJ

Speedometer gear case oil seal replacer

18G 134 DK

Primary shaft front cover oil seal replacer

18G 47 AK-1

Mainshaft and primary shaft bearing remover

18G 47 AT

Layshaft bearing cone remover

18G 284 AT

Reverse idler shaft remover

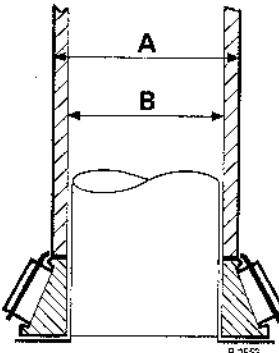
S4 235A-1

Reverse idler shaft remover-converter

LC 175

Reverse idler dummy shaft

Locally Manufactured Tools

Dimensions	Tool	Application
A — 54 mm (2.125 in) B — 46 mm (1.8 in)		Primary shaft and mainshaft rear bearing.
A — 43 mm (1.69 in) B — 36 mm (1.42 in)		Layshaft bearings
A — 30 mm (1.18 in) B — 22 mm (0.87 in)		Mainshaft front bearing.